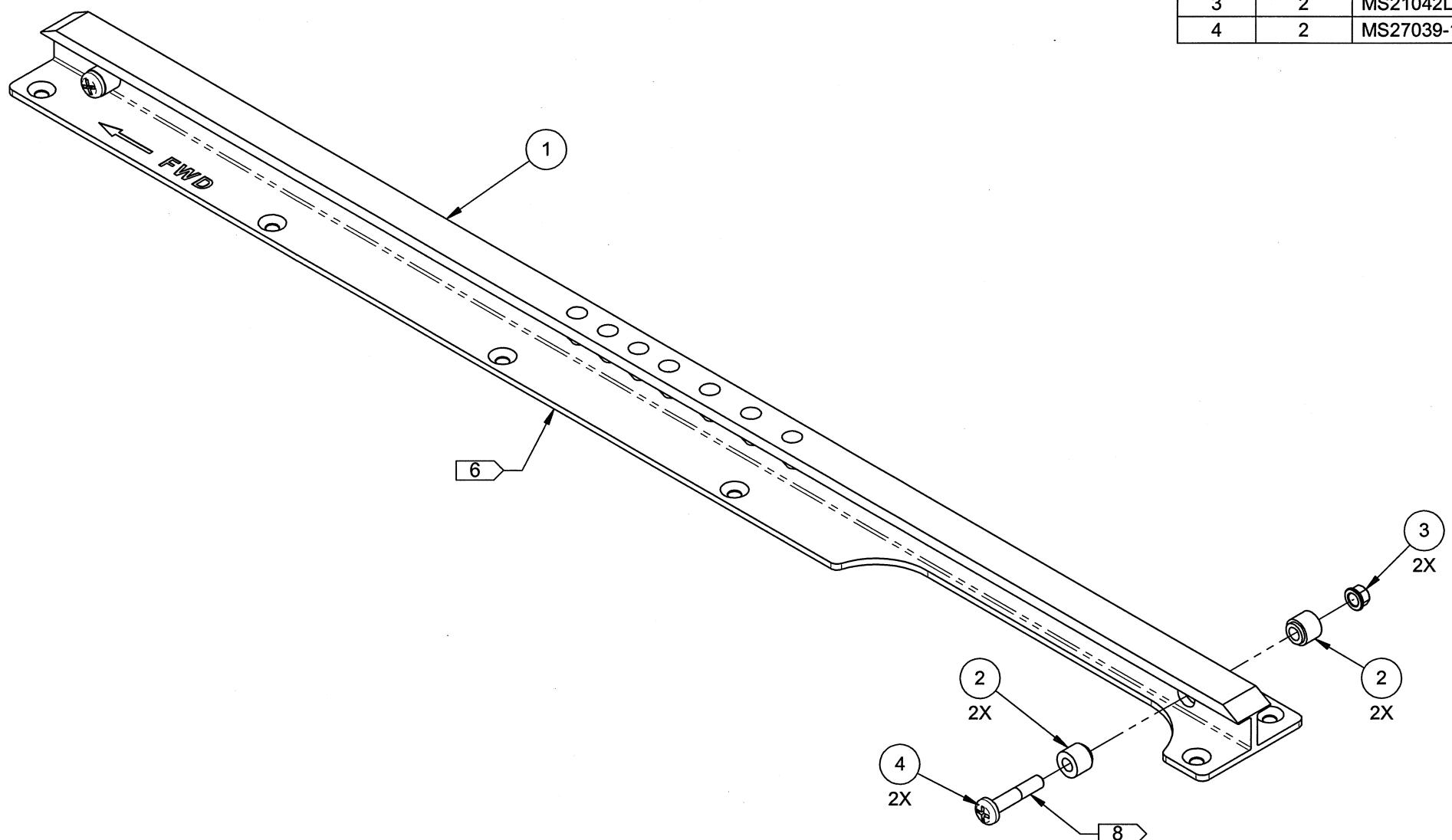


ITEM	QTY -041	P/N	DESCRIPTION
	X	D3811-041	SEAT TRACK ASSEMBLY
1	1	D3811-1	SEAT TRACK
2	4	D3811-3	BUSHING
3	2	MS21042L3	NUT, SELF-LOCKING
4	2	MS27039-1-15	SCREW, PAN-HEAD



D3811-041 SEAT TRACK ASSEMBLY

RELEASED

2019 OCT 03
ECN 19-818

APPROVED

C	ADD MISSING DIMENSIONS (ZN C2-5 & B5-5)	RF	19.10.01
B	ADDED -043-5 (ZN A5-2 & A5-6). REVISE NOTE 2 (ZN A8-3 & A8-4). REF CAR19-315	RF	19.05.28
A	NEW ISSUE	RF	08.08.18
REV.	DESCRIPTION		
	BY DATE		
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	DRAWING NO.	
MFG. APPR.	JFS	REV. C	
APPROVED	VS	D3811	SHEET 1 OF 5
DE APPR.	DS	TITLE	
DATE	19.10.01	SCALE	
		NTS	
		SEAT TRACK ASSEMBLY	
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		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART ASSEMBLY P/N D3811-041 & B/N PER DART QSI 044 6.1
- 7) WEIGHT: 0.74 lbs
- 8) TORQUE FASTENERS TO 20-25 in-lbs

8

7

6

5

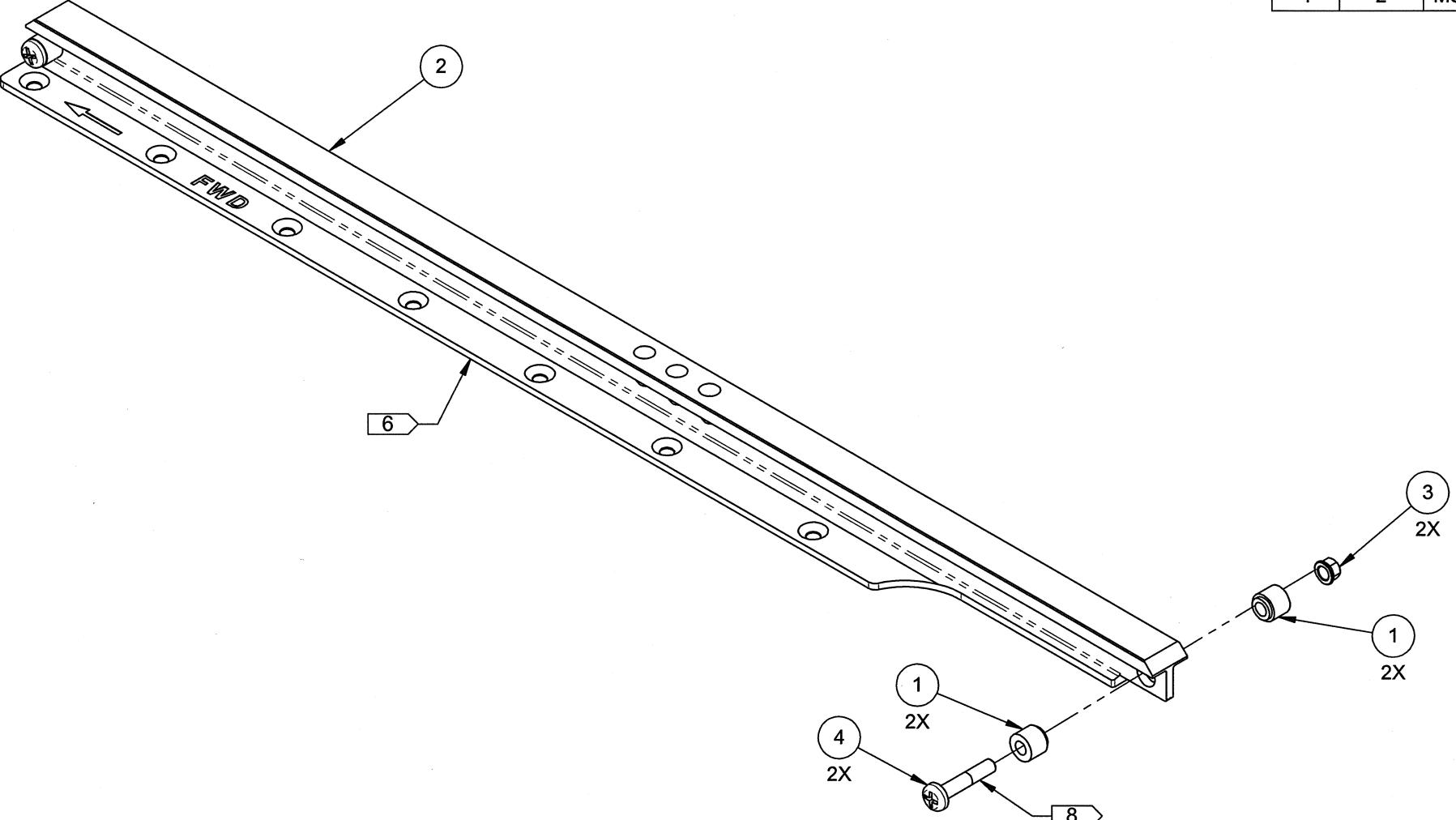
4

3

2

1

ITEM	QTY -043	P/N	DESCRIPTION
X	D3811-043	SEAT TRACK ASSEMBLY	
1	4	D3811-3	BUSHING
2	1	D3811-5	SEAT TRACK
3	2	MS21042L3	NUT, SELF-LOCKING
4	2	MS27039-1-15	SCREW, PAN-HEAD



D3811-043 SEAT TRACK ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART ASSEMBLY P/N D3811-043 & B/N PER DART QSI 044 6.1
- 7) WEIGHT: 0.64 lbs
- 8) TORQUE FASTENERS TO 20-25 in-lbs

RELEASED
2019 OCT 03 *jp*

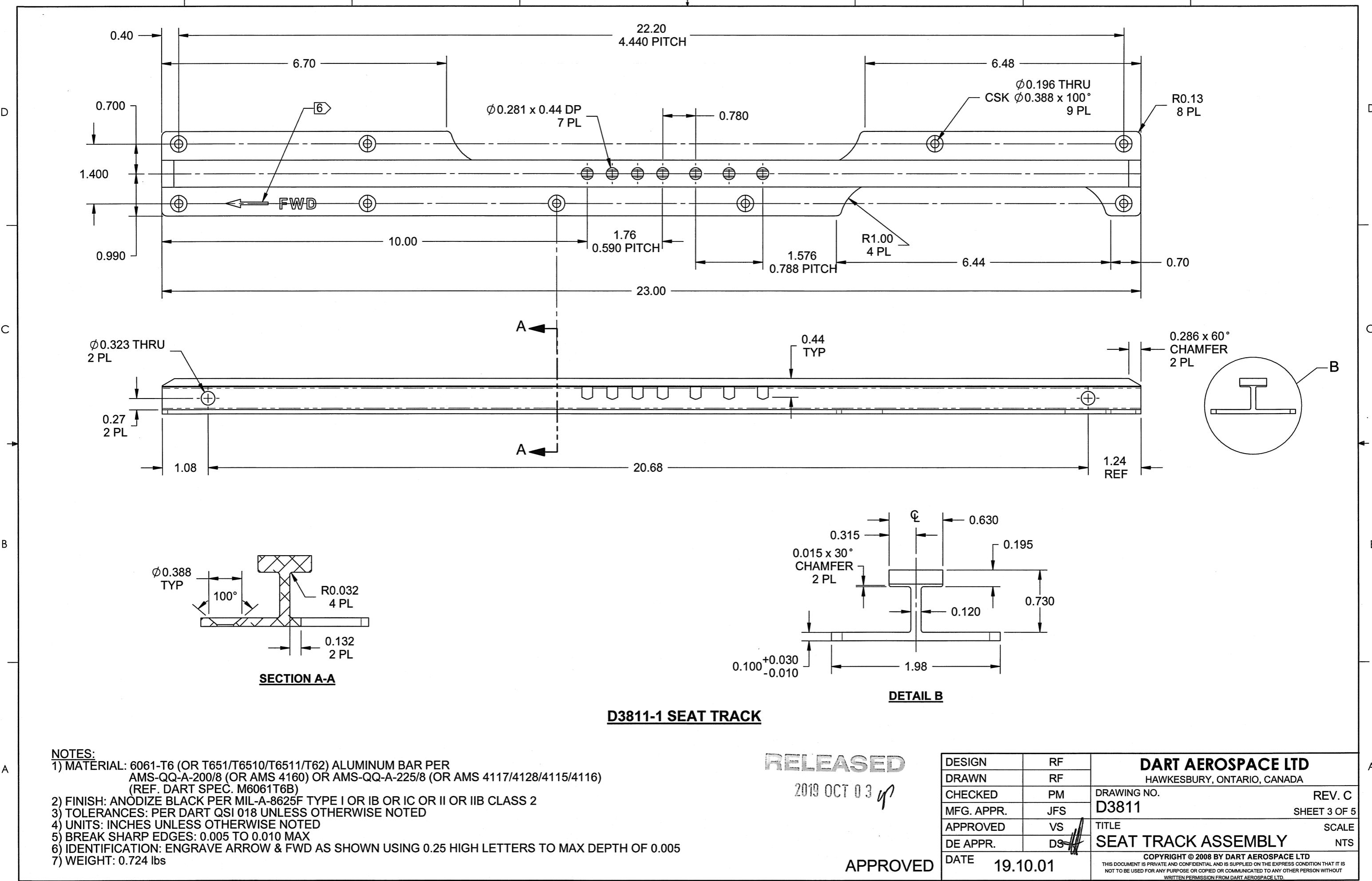
APPROVED
DATE 19.10.01

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DESIGN	RF	DRAWING NO. D3811 REV. C SHEET 2 OF 5
DRAWN	RF	
CHECKED	PM	
MFG. APPR.	JFS	
APPROVED	VS	
DE APPR.	DS <i>[initials]</i>	

SCALE
NTS

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NOTES

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER
AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE ARROW & FWD AS SHOWN USING 0.25 HIGH LETTERS TO MAX DEPTH OF 0.005
- 7) WEIGHT: 0.724 lbs

D3811-1 SEAT TRACK

RELEASED

2019 OCT 03 ✓

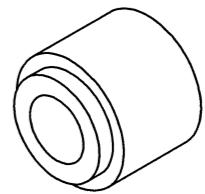
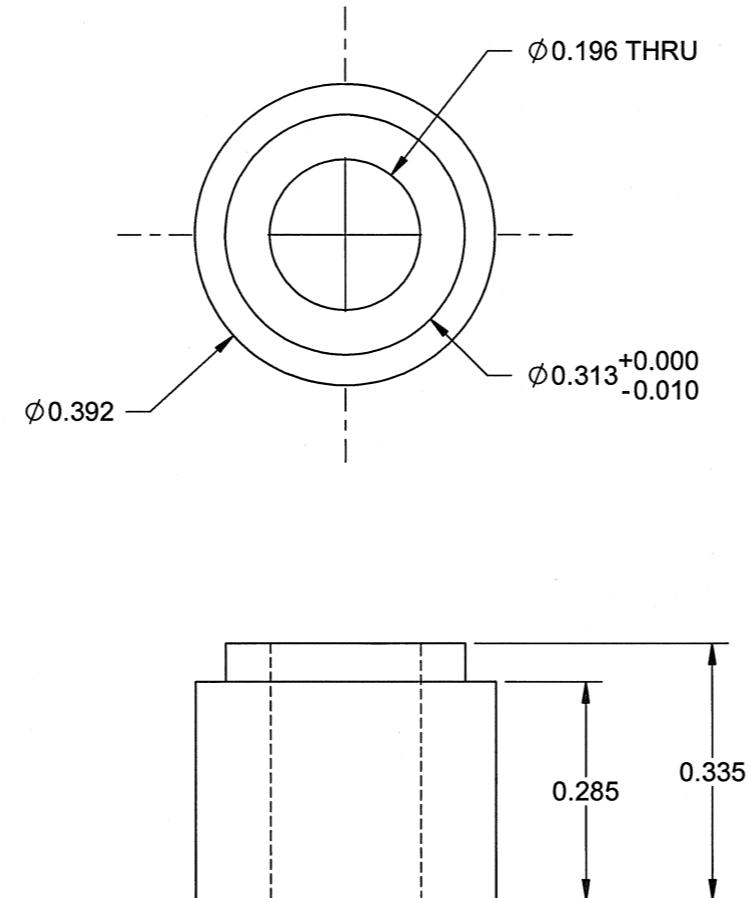
APPROVED

DATE 19.10.01

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. C
MFG. APPR.	JFS	D3811	SHEET 3 OF 5
APPROVED	VS	TITLE	
DE APPR.	DS	SEAT TRACK ASSEMBLY	
DATE 19.10.01		SCALE NTS	
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D

D



D3811-3 BUSHING

RELEASED

2019 OCT 03

NOTES:

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) (DART REF. SPEC. M6061T6R)
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.003 lbs

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	PM	DRAWING NO.
MFG. APPR.	JFS	REV. C
APPROVED	VS	D3811
DE APPR.	DS	SHEET 4 OF 5
DATE	19.10.01	TITLE SCALE NTS SEAT TRACK ASSEMBLY
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